Due to the weight, it is recommended that two persons install the assembled product.

1. Refer to stages 1-4 of door instructions.

2. Remove bubble seals from each side of door, four in total. *Fig.2.1*

3. Stand the door upright and clip the panels into the wall frames of the door. *Figs.3.1 & 3.2*
   Fix the panels to the door using six (3 each side) No.8 x 30mm long panhead screws provided, through holes in wall frame mouldings. *Fig.3.3* These holes correspond to pre-drilled holes in panel corner posts - **do not overtighten these screws.**

4. Lift assembled unit onto tray, taking care to support the junctions of the panels to the door.
   Set the door level on tray, if necessary, by using door height adjusters-- refer to door instructions
   Using spirit level, ensure assembly is vertical on all sides.
   Position and align door and panels to tray, then mark position of panels to walls. *Fig.4.1*
   **NB- Ensure wall channel adjustment in panels will allow for this position, also, if it is necessary to pack under panels (to ensure assembly is level), mark the position of bottom of panels to walls.**

5. Remove assembled unit from tray and remove wall channels from wall side of panels by pulling these out of the wall frames. *Fig.5.1*

6. Re-position wall channels to marks made on walls.
   Using spirit level to ensure channels are vertical, mark through pre-drilled holes in each channel. *Fig.6.1*
7 Drill holes in walls using 7mm masonry drill and insert wall plugs provided (or fixings suitable for the construction of your wall), below wall tiles to avoid cracking. Fix channels to walls using No.8 x 30mm long screws supplied. *Figs.7.1, 7.2 & 7.3*

8 Re-position assembled unit onto tray, ensuring panel frames are fitted over channels.

9 Finally check to ensure assembly is vertical on all sides and fix panels to wall channels using four No.6 x 10mm long screws, screw cover washers and caps supplied. Use 3mm drill for holes for fixing. *Fig.9.1*

10 Position stiffener plates on top of corner junctions (countersunk holes face up). Using No.6 x 10mm long countersunk-head screws, fix plates to panel through hole ‘A’, as shown in *Fig.10.1* This hole corresponds to hole in top of panel moulding. Using 3mm drill, make holes through pre-drilled holes in brackets and into panels and door top frames. Secure with remaining screws.

11 Fit top caps to wall channels and panel wall frames, the latter being secured with No.4 x 10mm long screws. *NB- Brackets replace top caps on door.*

12 Silicone seal the panels to tray and walls on the OUTSIDE ONLY To silicon seal door, refer to door installation instructions Allow 24 hours for the silicon to dry before using the enclosure.

13 REFER TO DOOR FOR ALL OTHER INSTRUCTIONS